

# SINTON, TEXAS | PRODUCTION CAPABILITIES

KNOWLEDGEABLE • ACCESSIBLE • ADAPTABLE

The 350,000-ton-per-year operation is our newest production facility, giving us the ability to manufacture a comprehensive range of steel pipe and tubing.

Sinton's state-of-the-art production line uses innovative technology that reduces raw material waste and streamlines efficiencies to help support your company's green initiatives. In fact, our Sinton operation's EAF technology achieves the lowest GWP value in the industry—just 1.06 metric tons of CO<sub>2</sub>e per metric ton of HSS—a full 38% below the industry average!

Its Gulf Coast location also allows for shipping options that include truck, rail, or barge.



## PRODUCT LINES:

- HSS
- Sprinkler Pipe
- Pipe Pile

## SIZES PRODUCED:

- Up to 18" diameter rounds
- Up to 14" squares
- Up to 3/4" wall thickness
- 80-foot lengths

## ASTM SPECIFICATIONS PRODUCED:

- |         |            |
|---------|------------|
| • A500  | • A1112    |
| • A795  | • A252     |
| • A847  | • CSA G40  |
| • A1085 | • EN 10219 |

UP TO 100,000 PSI

For exceptional strength.

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**BULL MOOSE**  
TUBE

| PIPE SIZE | O.D.   | Wall Thickness (inches) |         |         |         |        | Weight Per Foot (lbs) |         |        |          |          |
|-----------|--------|-------------------------|---------|---------|---------|--------|-----------------------|---------|--------|----------|----------|
|           |        | SCH. 10                 | SCH. 20 | SCH. 30 | SCH. 40 | STD    | SCH. 60               | SCH. 80 | XH     | SCH. 100 | SCH. 120 |
| 5         | 5.563  | 0.134                   |         |         | 0.258   | 0.258  |                       | 0.375   | 0.375  |          | 0.500    |
|           |        | 7.777                   |         |         | 14.631  | 14.631 |                       | 20.797  | 20.797 |          | 27.062   |
| 6         | 6.625  | 0.134                   |         |         | 0.280   | 0.280  |                       | 0.432   | 0.432  |          | 0.562    |
|           |        | 9.298                   |         |         | 18.992  | 18.992 |                       | 28.600  | 28.600 |          | 36.425   |
| 8         | 8.625  |                         | 0.250   | 0.277   | 0.322   | 0.322  | 0.406                 | 0.500   | 0.500  | 0.593    | 0.718    |
|           |        |                         | 22.382  | 24.720  | 28.580  | 28.580 | 35.672                | 43.428  | 43.428 | 50.916   | 60.690   |
| 10        | 10.750 |                         | 0.250   | 0.307   | 0.365   | 0.365  | 0.500                 | 0.593   | 0.500  | 0.718    |          |
|           |        |                         | 28.061  | 34.272  | 40.521  | 40.521 | 54.786                | 64.387  | 54.786 | 77.000   |          |
| 12        | 12.750 |                         | 0.250   | 0.330   | 0.406   | 0.375  | 0.562                 | 0.687   | 0.500  |          |          |
|           |        |                         | 33.406  | 43.814  | 53.575  | 49.608 | 73.223                | 88.591  | 65.476 |          |          |
| 14        | 14.000 | 0.250                   | 0.312   | 0.375   | 0.437   | 0.375  | 0.593                 | 0.750   | 0.500  |          |          |
|           |        | 36.747                  | 45.653  | 54.619  | 63.360  | 54.619 | 84.989                | 106.232 | 72.158 |          |          |
| 16        | 16.000 | 0.250                   | 0.312   | 0.375   | 0.500   | 0.375  | 0.656                 |         | 0.500  |          |          |
|           |        | 42.092                  | 52.324  | 62.637  | 82.848  | 62.637 | 107.602               |         | 82.848 |          |          |
| 18        | 18.000 | 0.250                   | 0.312   | 0.437   | 0.562   | 0.375  | 0.750                 |         | 0.500  |          |          |
|           |        | 47.437                  | 58.994  | 82.046  | 104.764 | 70.654 | 138.302               |         | 93.538 |          |          |

| ROUNDS |                         |        |        |        |                       |         |         |
|--------|-------------------------|--------|--------|--------|-----------------------|---------|---------|
| O.D.   | Wall Thickness (inches) |        |        |        | Weight Per Foot (lbs) |         |         |
| 5.563  | 0.187                   | 0.250  | 0.312  | 0.375  | 0.500                 |         |         |
|        | 10.747                  | 14.199 | 17.514 | 20.797 | 27.062                |         |         |
| 6.625  | 0.187                   | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   |         |
|        | 12.870                  | 17.037 | 21.056 | 25.055 | 32.738                | 40.088  |         |
| 8.625  | 0.187                   | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|        | 16.868                  | 22.382 | 27.726 | 33.072 | 43.428                | 53.450  | 63.138  |
| 10.750 | 0.187                   | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|        | 21.116                  | 28.061 | 34.814 | 41.591 | 54.786                | 67.648  | 80.175  |
| 12.750 |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|        |                         | 33.406 | 41.484 | 49.608 | 65.476                | 81.010  | 96.210  |
| 14.000 |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|        |                         | 36.747 | 45.653 | 54.619 | 72.158                | 89.362  | 106.232 |
| 16.000 |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|        |                         | 42.092 | 52.324 | 62.637 | 82.848                | 102.724 | 122.267 |
| 18.000 |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|        |                         | 47.437 | 58.994 | 70.654 | 93.538                | 116.087 | 138.302 |

| SQUARES |                         |        |        |        |                       |         |         |
|---------|-------------------------|--------|--------|--------|-----------------------|---------|---------|
| SIZE    | Wall Thickness (inches) |        |        |        | Weight Per Foot (lbs) |         |         |
| 6       | 0.187                   | 0.250  | 0.312  | 0.375  | 0.500                 |         |         |
|         | 14.526                  | 19.018 | 23.336 | 27.479 | 35.240                |         |         |
| 8       |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   |         |
|         |                         | 25.824 | 31.843 | 37.687 | 48.851                | 59.316  |         |
| 10      |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|         |                         | 32.629 | 40.350 | 47.895 | 62.462                | 76.330  | 89.498  |
| 12      |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|         |                         | 39.435 | 48.857 | 58.104 | 76.073                | 93.343  | 109.915 |
| 14      |                         |        | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|         |                         |        | 57.364 | 68.312 | 89.684                | 110.357 | 130.331 |

| RECTANGLES       |            |                         |        |        |        |                       |         |         |
|------------------|------------|-------------------------|--------|--------|--------|-----------------------|---------|---------|
| LONG SIDE (WELD) | SHORT SIDE | Wall Thickness (inches) |        |        |        | Weight Per Foot (lbs) |         |         |
| 7                | 5          | 0.187                   | 0.250  | 0.312  | 0.375  | 0.500                 |         |         |
|                  |            | 14.526                  | 19.018 | 23.336 | 27.479 | 35.240                |         |         |
| 8                | 4          | 0.187                   | 0.250  | 0.312  | 0.375  | 0.500                 |         |         |
|                  |            | 14.526                  | 19.018 | 23.336 | 27.479 | 35.240                |         |         |
| 10               | 6          |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   |         |
|                  |            |                         | 25.824 | 31.843 | 37.687 | 48.851                | 59.316  |         |
| 12               | 4          |                         | 0.250  | 0.312  | 0.375  | 0.500                 |         |         |
|                  |            |                         | 25.824 | 31.843 | 37.687 | 48.851                |         |         |
| 12               | 8          |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|                  |            |                         | 32.629 | 40.350 | 47.895 | 62.462                | 76.330  | 89.498  |
| 14               | 6          |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   |         |
|                  |            |                         | 32.629 | 40.350 | 47.895 | 62.462                | 76.330  |         |
| 14               | 10         |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|                  |            |                         | 39.435 | 48.857 | 58.104 | 76.073                | 93.343  | 109.915 |
| 16               | 4          |                         | 0.250  | 0.312  | 0.375  | 0.500                 |         |         |
|                  |            |                         | 32.629 | 40.350 | 47.895 | 62.462                |         |         |
| 16               | 8          |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|                  |            |                         | 39.435 | 48.857 | 58.104 | 76.073                | 93.343  | 109.915 |
| 16               | 12         |                         |        | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|                  |            |                         |        | 57.364 | 68.312 | 89.684                | 110.357 | 130.331 |
| 18               | 6          |                         | 0.250  | 0.312  | 0.375  | 0.500                 | 0.625   |         |
|                  |            |                         | 39.435 | 48.857 | 58.104 | 76.073                | 93.343  |         |
| 18               | 10         |                         |        | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|                  |            |                         |        | 57.364 | 68.312 | 89.684                | 110.357 | 130.331 |
| 20               | 8          |                         |        | 0.312  | 0.375  | 0.500                 | 0.625   | 0.750   |
|                  |            |                         |        | 57.364 | 68.312 | 89.684                | 110.357 | 130.331 |

# PIPE PILE

| PIPE SIZE | O.D.   | Wall Thickness (inches) |        |        |        |        |         | Weight Per Foot (lbs) |         |         |        |        |
|-----------|--------|-------------------------|--------|--------|--------|--------|---------|-----------------------|---------|---------|--------|--------|
|           |        | 0.187                   | 0.250  | 0.280  | 0.312  | 0.375  | 0.432   | 0.500                 | 0.562   | 0.625   |        |        |
| 6         | 6.625  | 12.870                  | 17.037 | 18.992 | 21.056 | 25.055 | 28.600  | 32.738                | 36.425  | 40.088  |        |        |
|           |        | 16.868                  | 22.382 | 27.726 | 28.580 | 33.072 | 35.672  | 43.428                | 50.916  | 53.450  | 60.690 | 63.138 |
| 10        | 10.750 | 21.116                  | 28.061 | 34.814 | 40.521 | 41.591 | 54.786  | 64.387                | 67.648  | 77.000  | 80.175 |        |
|           |        | 29.336                  | 33.406 | 41.484 | 49.608 | 53.575 | 65.476  | 73.223                | 81.010  | 88.591  | 96.210 |        |
| 14        | 14.000 | 32.263                  | 36.747 | 45.653 | 54.619 | 63.360 | 72.158  | 84.989                | 89.362  | 106.232 |        |        |
|           |        | 36.945                  | 42.092 | 52.324 | 62.637 | 82.848 | 102.724 | 107.602               | 122.267 |         |        |        |
| 18        | 18.000 | 47.437                  | 58.994 | 70.654 | 82.046 | 93.538 | 104.764 | 116.087               | 138.302 |         |        |        |
|           |        |                         |        |        |        |        |         |                       |         |         |        |        |

*\*Inquire for custom gauges*

# SPRINKLER PIPE



| PIPE SIZE | O.D.   | Wall Thickness (inches) |         | Weight Per Foot (lbs) |  |
|-----------|--------|-------------------------|---------|-----------------------|--|
|           |        | SCH. 10                 | SCH. 30 | SCH. 40               |  |
| 5         | 5.563  | 0.134                   |         | 0.258                 |  |
|           |        | 7.777                   |         | 14.631                |  |
| 6         | 6.625  | 0.134                   |         | 0.280                 |  |
|           |        | 9.298                   |         | 18.992                |  |
| 8         | 8.625  | 0.188                   | 0.277   | 0.322                 |  |
|           |        | 16.960                  | 24.720  | 28.580                |  |
| 10        | 10.750 | 0.188                   | 0.307   |                       |  |
|           |        | 21.227                  | 34.272  |                       |  |

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